

TOP-PRIME

Product Information

TOPSTICK
Advanced Bonding Technologies

Product Description

TOP-PRIME is used to help create a long-lasting bond between rubber and metal in conjunction with TOPSTICK range of adhesives. In addition to promoting durable adhesion, TOP-PRIME also provides temporary corrosion protection for metal surfaces.

Features & Benefits

- Versatile metal primer
- Competitively priced
- One-component primer
- Highly regarded in the market
- Effective when used with Topstick suite of adhesives



Technical Data

Appearance	Gray homogeneous solution
Visc, DIN 53211, Ø, 8 20°C, s	1200 - 1500
Specific gravity, 20°C, g/cm^3	1,31
Total solids, %	Min. 30
Flash points, °C	< 0 °C
Application	By brush
Consumption, g/m^2	200 - 250
Package tin cans	800g, 6kg
Storage conditions	Orig packaging, dark place, 5°C to 25°C
Storage life	4 years

Instructions for Use

Metal surfaces on which TOP-PRIME is to be applied must be prepared by sanding or sandblasting. If rust is present on the metal surface use a rust remover. Before applying TOP-PRIME, metal surfaces must be cleaned and degreased with a cleaning solvent.

TOP-PRIME is to be applied evenly on the cleaned metal surface by brush and left to dry completely. The drying time of the primer is 30-60 minutes depending on environmental conditions.

The adhesive is applied in two coats over the dried primer and to the prepared rubber surface as per the adhesive instructions.

Safety: Take precautions to avoid inhaling vapours, skin contact, and eye contact. Wear protective gloves, goggles, and a solvent-resistant apron. Keep container tightly closed. Ensure adequate ventilation, especially in confined spaces.

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